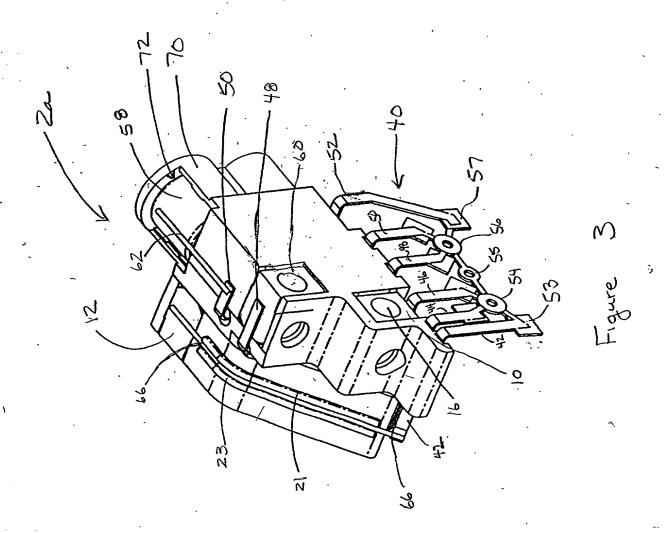
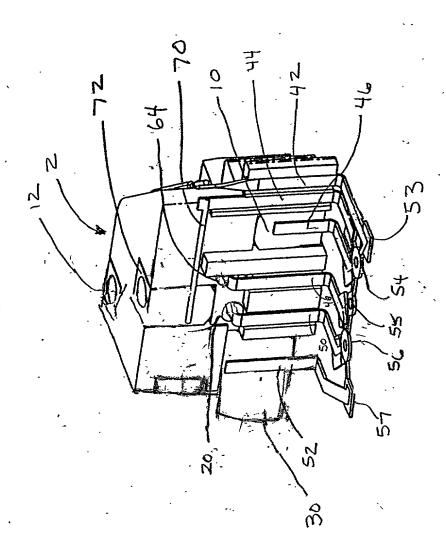
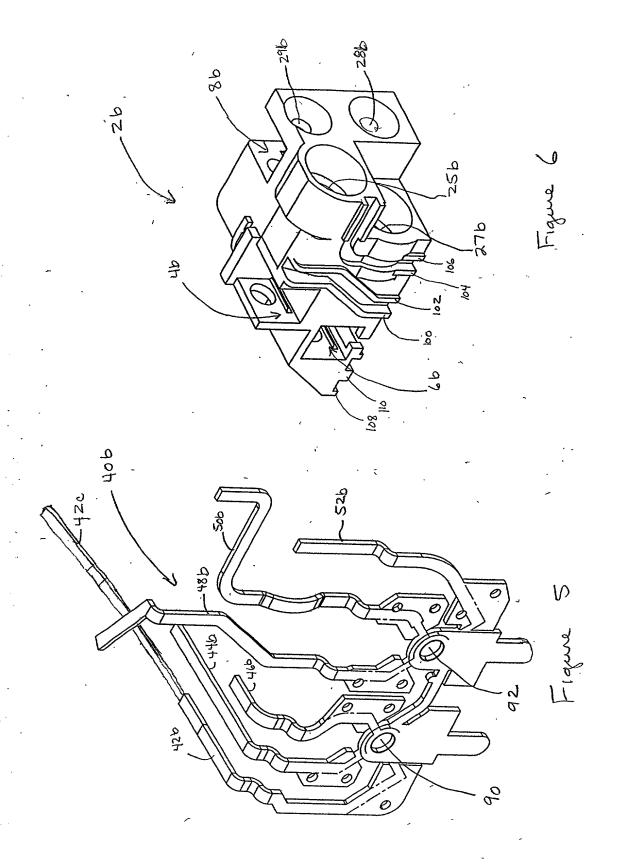


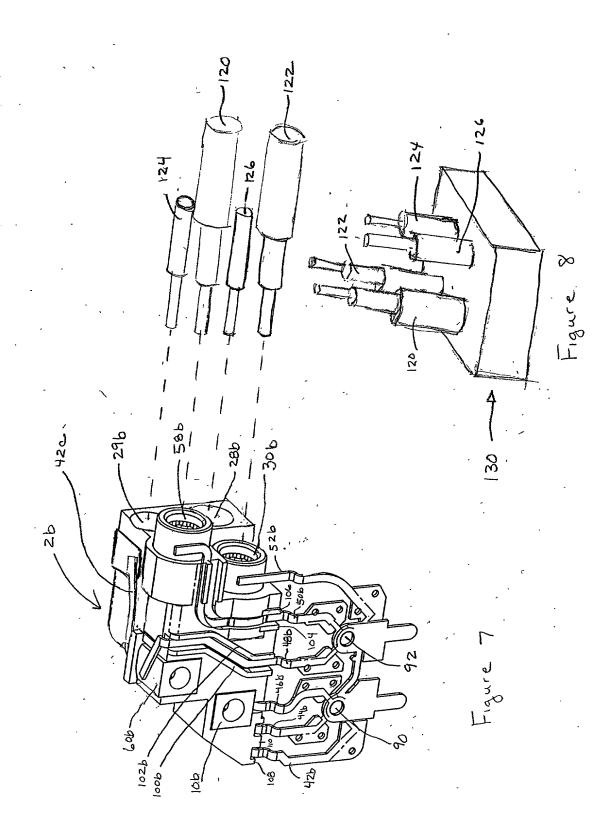
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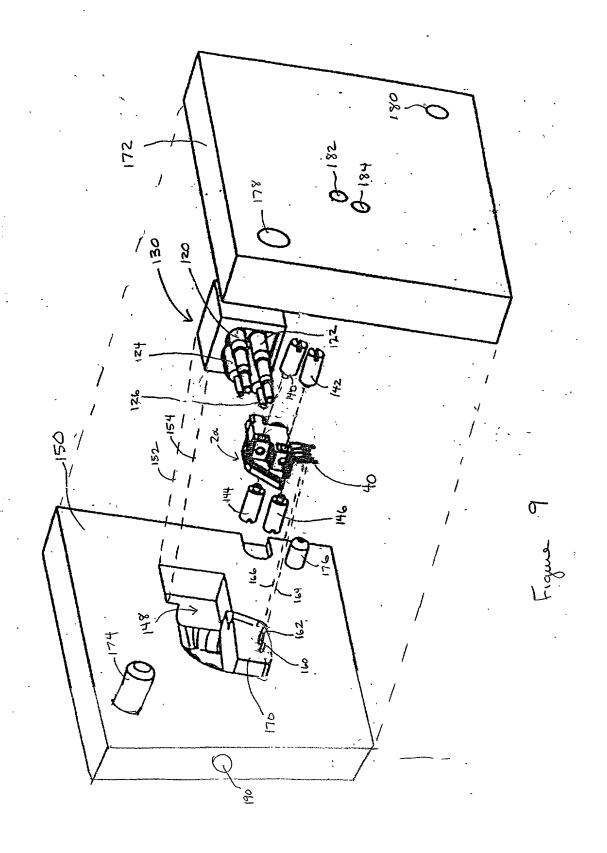


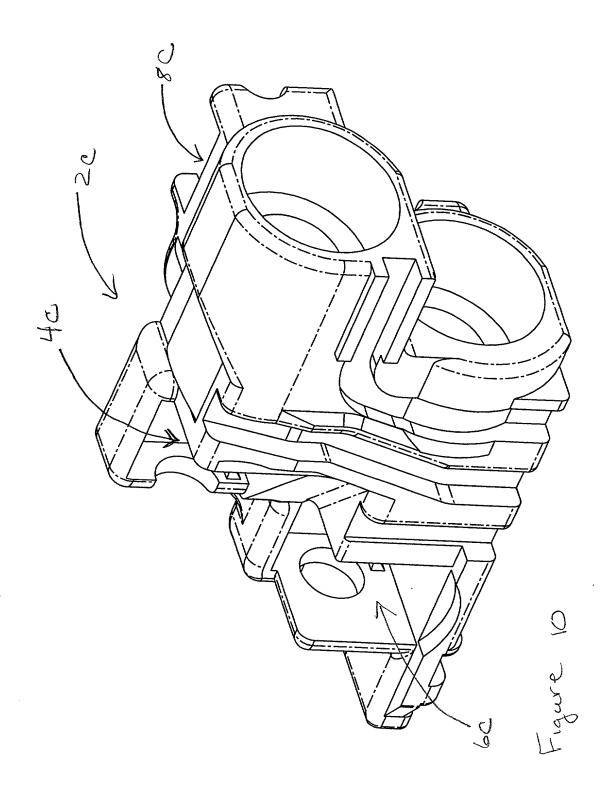


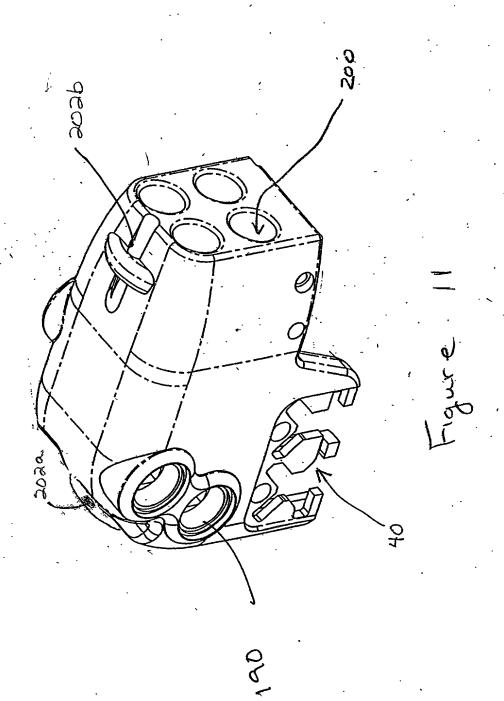
tigue 4











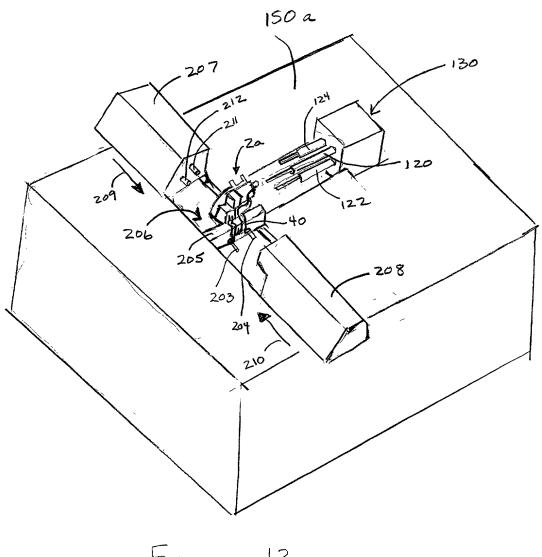


Figure 12.

	_220
Form Core Member:	
	222
Load Core Member with Conductive Components to form Core. Member Assembly	
	224
Load Core Member Assembly	Assemby on lead Core
7	226
Insert Bushings into Core Member Assembly	
·	/228
Load Core Member Mold	Assembly into Second-Shot
	230
Close Mold	Assemby
·	232
Create an Overmold Core Mem	emoplastic Material to That Entirely Integrates
	234
Cool	Completed Connector Assembi
	236
Remove Connector Assem	Assembly From Mold
	238
Kecove Lead	Core Assembly Bushings
Electrically Isola Nea	, y _ 240

Figure 13.

